

How to Measure Pipe for Natural Action Technologies ® Structured Water Units

Find the OUTSIDE CIRCUMFERENCE of the pipe you will be installing the unit on by wrapping a piece of paper around the outside of the pipe, then marking where it overlaps. Then remove the paper and measure its length (in inches) from tic mark to tic mark.

For Copper, PEX or CPVC Pipe:

Inches	Decimal	Millimeter	Connector Size For Water Unit	
1 15/16	1.96	49.76 mm	1/2 Inch	House Unit
2 12/16	2.75	69.67 mm	3/4 inch	House Unit
3 9/16	3.35	89.66 mm	1 inch	House Unit
4 5/16	4.31	109.48 mm	1 1/4 inch	Commercial Unit
5 2/16	5.1	129.55 mm	1 1/2 inch	Commercial Unit
6 11/16	6.67	169.42 mm	2 inch	Commercial Unit

For PVC or Galvanized pipe you will need PVC Fittings:

Inches	Decimal	Millimeter	Connector Size For Water Unit	
2 11/16	2.68	68.07 mm	1/2 Inch	House Unit
3 5/16	3.39	83.57mm	3/4 inch	House Unit
4 3/16	4.16	105.67 mm	1 inch	House Unit
5 4/16	5.21	132.39 mm	1 1/4 inch	Commercial Unit
5 15/16	5.97	151.64 mm	1 1/2 inch	Commercial Unit
7 8/16	7.48	189.99 mm	2 inch	Commercial Unit